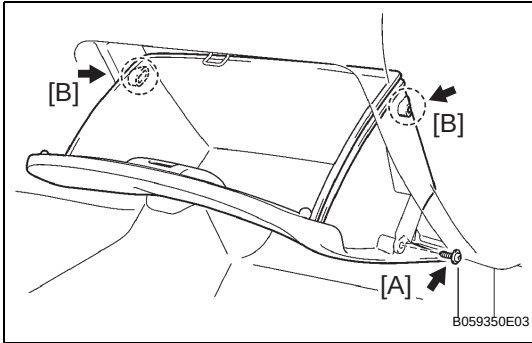


REMOVAL

1. DISCONNECT BATTERY NEGATIVE TERMINAL

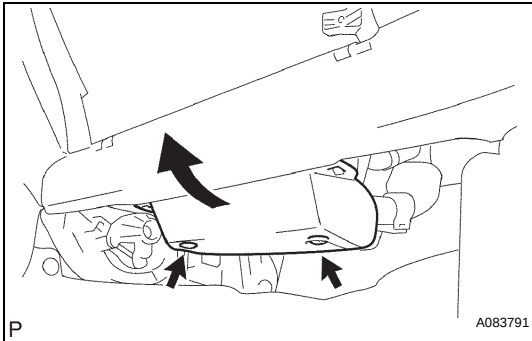
2. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY

- Remove the screw [A] from the glove compartment door stoppers.
- Deform the upper part of the glove compartment door assembly to release the stoppers [B].
- Pull the glove compartment door assembly upward to remove it.

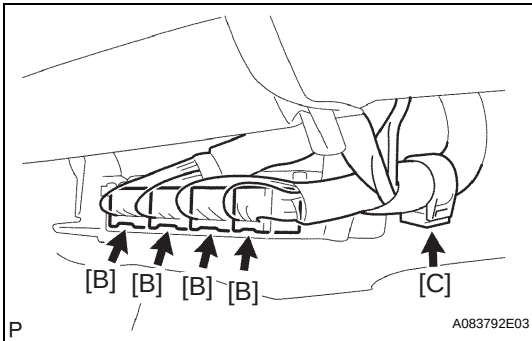


3. REMOVE ECM

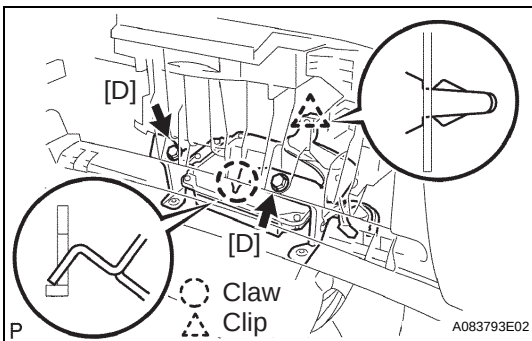
- Remove the 2 clips using a clip remover, then open the cover.



- Disconnect the 4 ECM connectors [B].
- Remove the wire harness from the wire harness clamp [C].

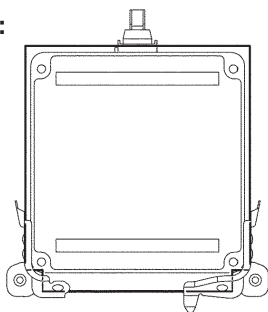
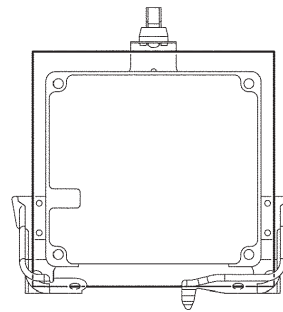


- Remove the 2 screws [D].
- Unfasten the claw and clip, and then remove the ECM.



4. REMOVE ECM COVER

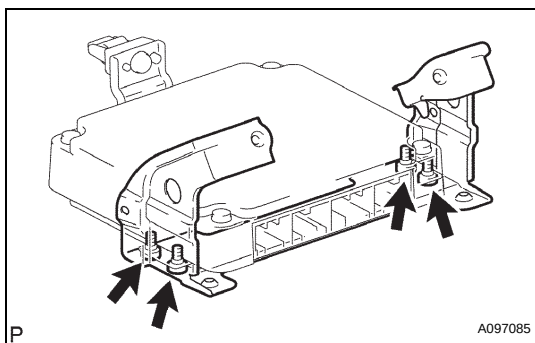
- (a) Remove the ECM cover from the ECM.

DENSO Made:**DELCO Made:**

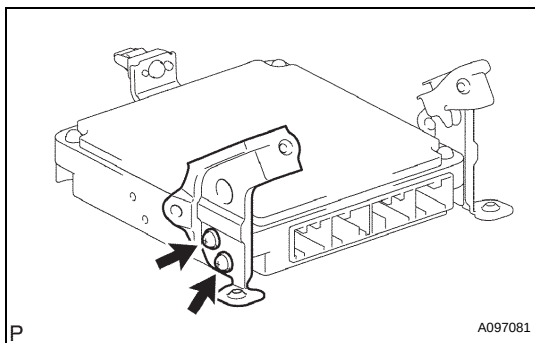
ES

5. REMOVE ECM BRACKET NO. 1 (for DELCO Made)

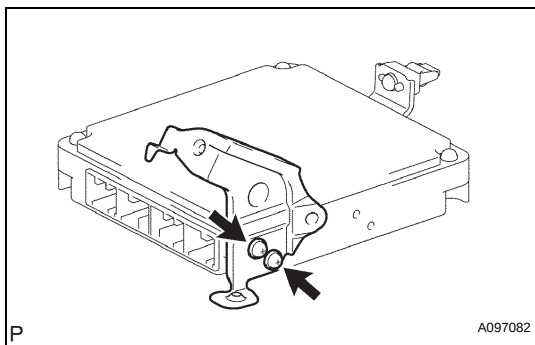
- (a) Remove the 4 screws, then remove the ECM bracket No. 1.

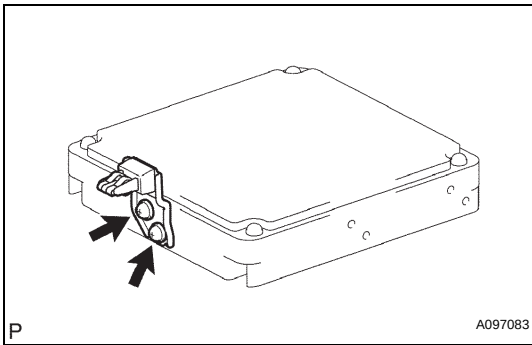
**6. REMOVE ECM BRACKET NO. 1 (for DENSO Made)**

- (a) Remove the 2 screws, then remove the ECM bracket No. 1.

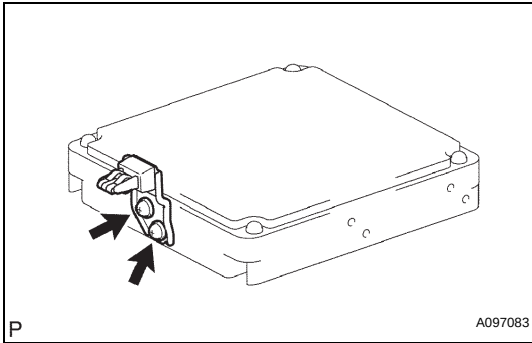
**7. REMOVE ECM BRACKET NO. 2 (for DENSO Made)**

- (a) Remove the 2 screws, then remove the ECM bracket No. 2.



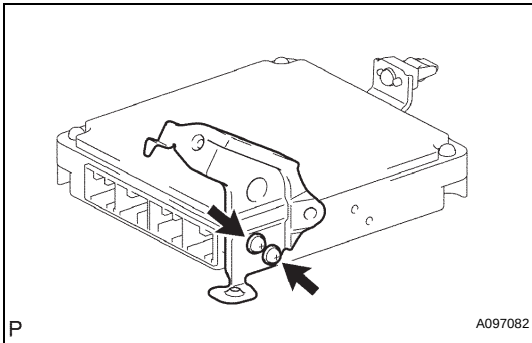


- 8. REMOVE ECM BRACKET NO. 3 (for DENSO Made)**
(a) Remove the 2 screws, then remove the ECM bracket No. 3.

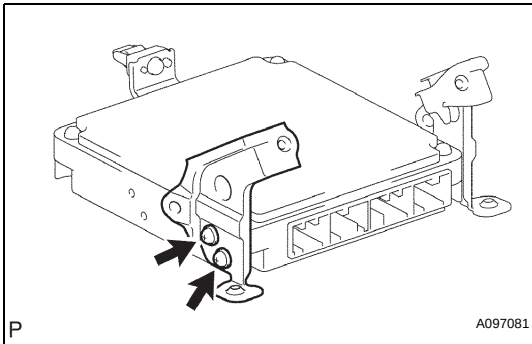


INSTALLATION

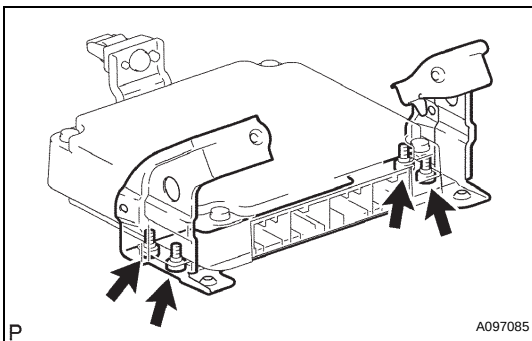
- 1. INSTALL ECM BRACKET NO. 3 (for DENSO Made)**
(a) Install the ECM bracket No. 3 with the 2 screws.
Torque: 3.2 N*m (33 kgf*cm, 28 in.*lbf)



- 2. INSTALL ECM BRACKET NO. 2 (for DENSO Made)**
(a) Install the ECM bracket No. 2 with the 2 screws.
Torque: 3.2 N*m (33 kgf*cm, 28 in.*lbf)



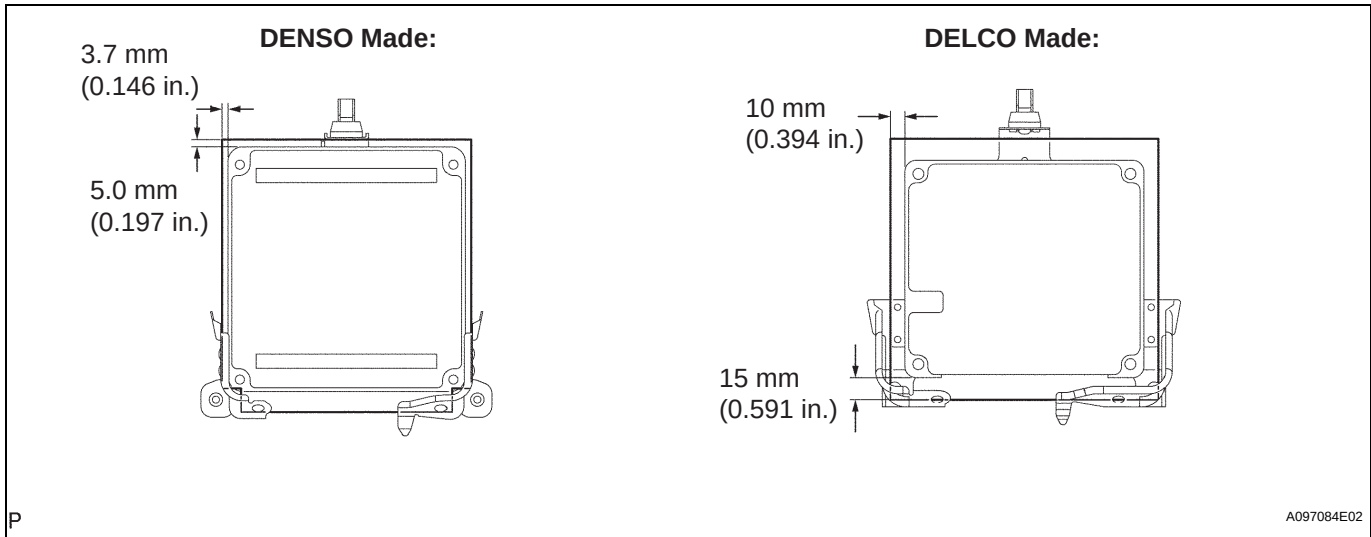
- 3. INSTALL ECM BRACKET NO. 1 (for DENSO Made)**
(a) Install the ECM bracket No. 1 with the 2 screws.
Torque: 3.2 N*m (33 kgf*cm, 28 in.*lbf)



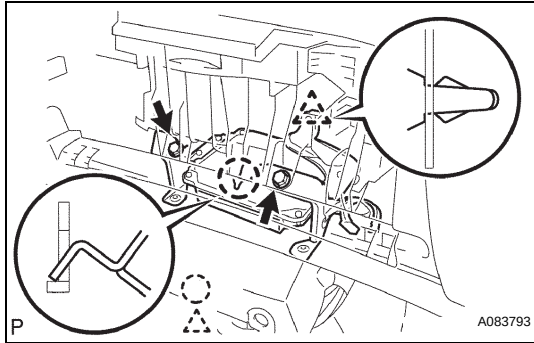
- 4. INSTALL ECM BRACKET NO. 1 (for DELCO Made)**
(a) Install the ECM bracket No. 1 with the 4 screws.
Torque: 3.2 N*m (33 kgf*cm, 28 in.*lbf)

5. INSTALL ECM COVER

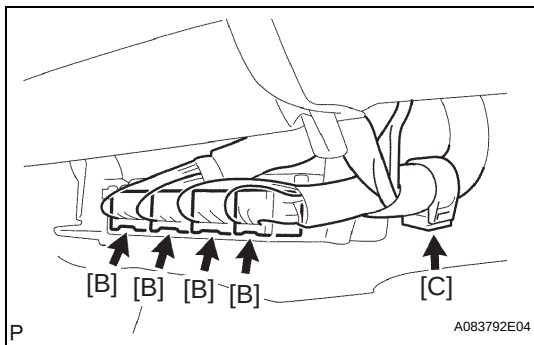
- (a) Install a new ECM cover onto the ECM as shown in the illustration.

**6. INSTALL ECM**

- (a) Install the ECM with the 2 screws.
Torque: 3.0 N*m (31 kgf*cm, 27 in.*lbf)



- (b) Connect the 4 ECM connectors [B].
(c) Install the wire harness clamp [C].



- (d) Install the cover with the 2 clips.

7. INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY**8. CONNECT BATTERY NEGATIVE TERMINAL**

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

9. REGISTRATION VIN

HINT:

- (See page [ES-9](#))

